ADRES Automated Demand Response

and Energy Savings Solution



Winn Energy Controls, Inc.

Project Energy and Cost Savings

- Efficiency Savings Improvement in air conditioning and heating systems efficiency with ADRES controls.
- Maintenance Savings Reduced emergency call-outs from remote monitoring, programming and control capability.
- Operational Savings Optimum scheduled PM service from historical data and trend analysis.

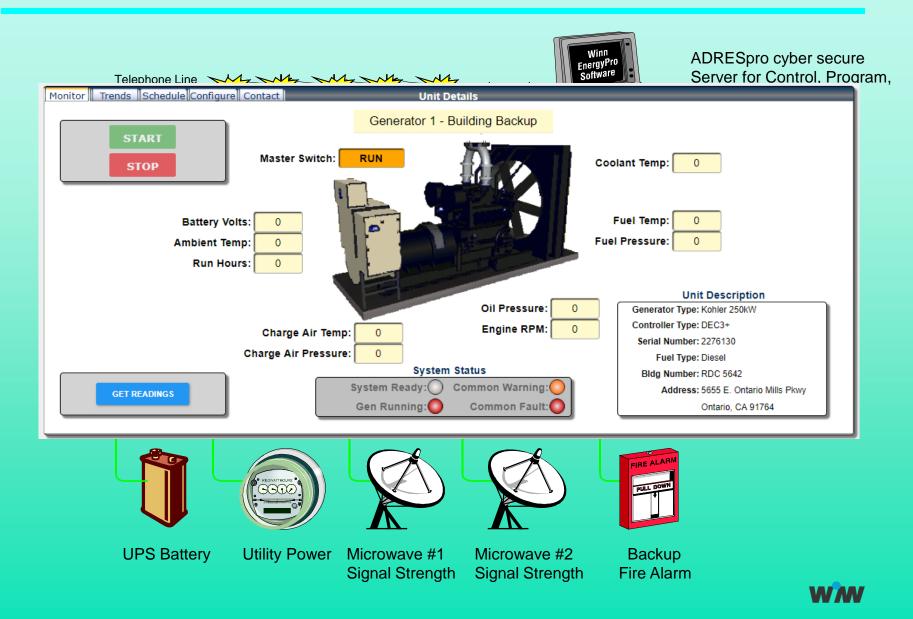
Remote Monitoring and Alarming of Critical Signal Parameters:

- HVAC, Lighting, Solar, Wind, and Refrigeration Equipment and Systems
- Utility Energy Submetering (Electric, Gas, Water)
- Building Security, Fire, Lighting, Refrigeration, etc.

Automatic Alarm Reporting

- ADRESpro server (for data collection and trend analysis).
- ADRESpro relays alarms to company or maintenance personnel's text and or email.

System Overview





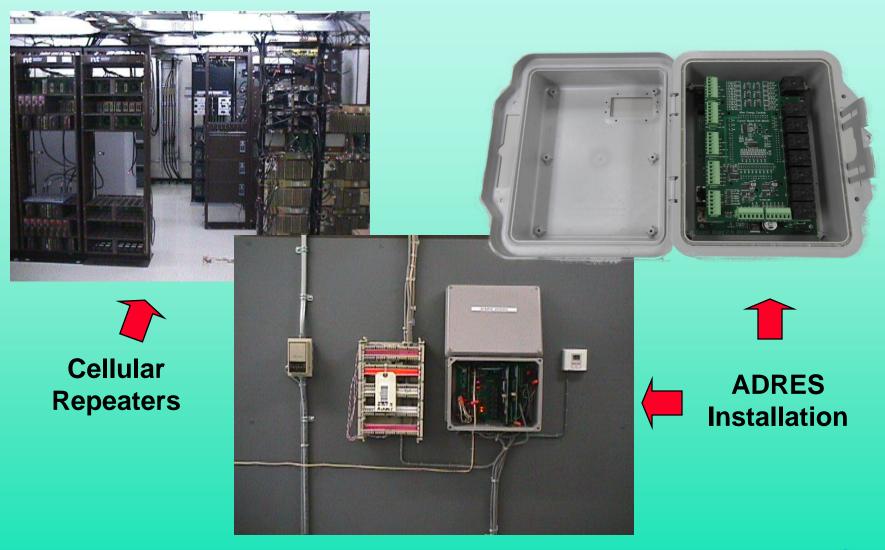
Typical Cellular Shelter

HVAC Unit and Ductwork



Cellular Site Overall

ADRES Cell Site Installation



City of Lancaster Project Guaranteed Savings Installed 1996 ADRES Automated Demand Response



and Energy Savings Solution







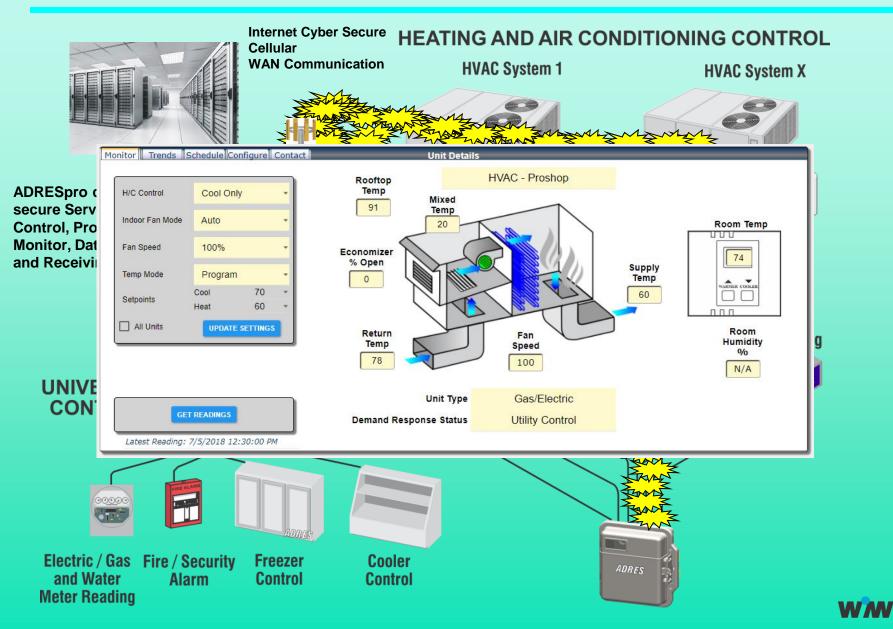


Typical Building Installation





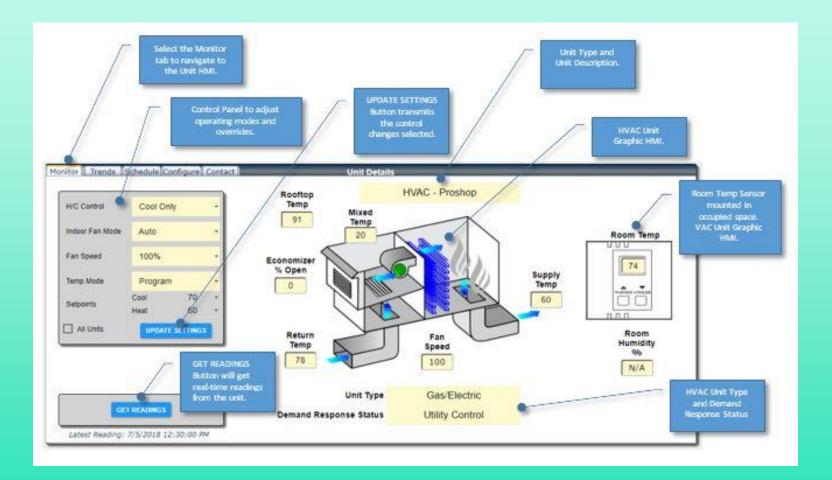
Typical Wireless Store Application



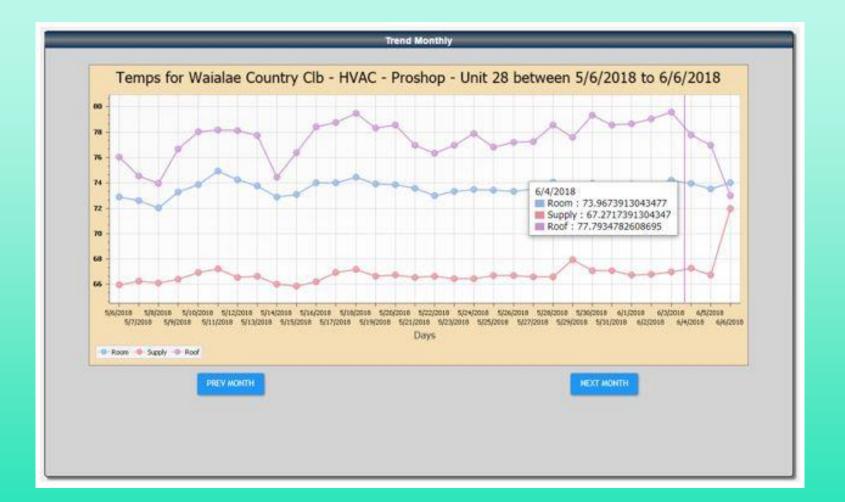
ADRESpro Secure Web Application

- Microsoft "Windows 2012 R2 Server based Operating Systems.
- Microsoft "Sql Server 2017" Enterprise database.
- Full on-line documentation, Installation and User Manuals.
- On-line training demonstration and tutorial program.
- User expandable and configurable.
- Cyber secure WAN communications capable.
- All analog and digital signal monitoring channels configurable within ADRESpro software.
- Real-Time automated M&V reporting.
- Historical data monitoring and logging.
- Automatic generation of management reports.
- Automatic alarm reporting.

ADRESpro Secure Web Interface HVAC Systems Monitor Page



ADRESpro Performance Trending Available



ADRES Control Module

 System expandable for additional HVAC, Lighting and Refrigeration Control Modules.

• Cyber secure web browser interface with ADRES Control modules using the ADRESpro application.

 Monitor, data recording and alarming on Utility energy usage. (User Definable)

 Cyber secure cellular WAN wireless communications to remote ADRESpro Server.

• Automatically reports alarm conditions to the Server HVAC, lighting, refrigeration or renewable equipment or utility / building parameters exceed limits.

• All program, control, alarm and monitoring parameters are user configurable within the ADRESpro web application.





Heating and Air Conditioning (HVAC) Control Board Features

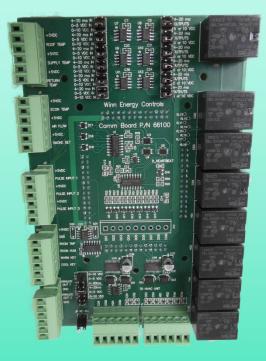
 Controls gas/electric, oil furnaces or heat pumps with either one - four stages of cooling and two stages of heating.

 Records operating times for each HVAC component and cooling / heating degree days on a monthly and yearly basis.

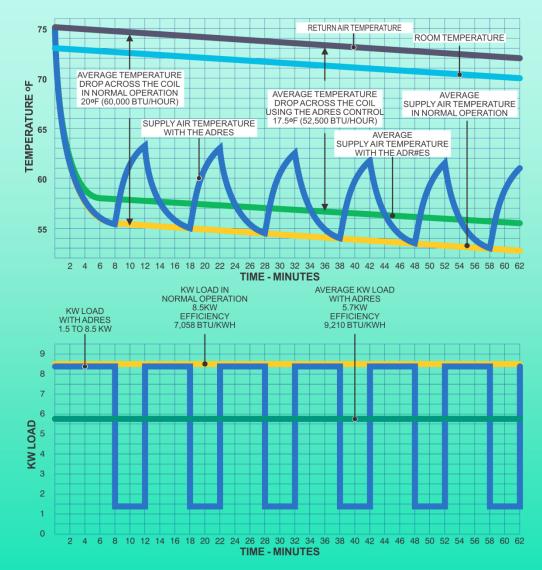
• Program all HVAC operating parameters such as staging temperatures, short cycle times, minimum operating times, anticipation, and other parameters that optimize system performance and economy.

 Program minimum equipment performance levels that when exceeded generate alarm conditions.

• All energy data, programs and operating parameters are stored in non-volatile ram to prevent loss during power outages.



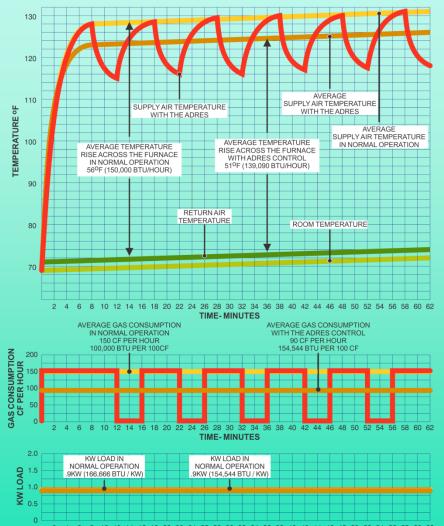
Comparing a Call for Cooling with and without Energy Recovery



Example is based on a typical 5-Ton Air Conditioning system.

- During the call for cooling, the room temperature drops from 75 to 72°F.
- The return air entering the air conditioner is generally 2 or more degrees warmer than room temperature due to the ducts being heated and the make-up rooftop air.
- In normal operation without the ADRES, the supply air is colder because the compressor runs continuously and keeps the temperature drop across the coil at its maximum of 20°F and the maximum 60,000 BTU per hour is provided.
- With the ADRES operating, the supply air temperature is modulated as the compressor is turned on and off by the ADRES.
- With the ADRES operating, the temperature drop across the coil is decreased by about 2.5°F with a corresponding decrease in BTU output to an average of 52,500 BTU per hour.
- With the system operating normally without the ADRES, the load is 8.5 KW and the efficiency of the system is 7,058 BTU per KWH.
- With the ADRES operating, the load varies
 from 8.5 KW when the compressor is operating to only 1.5 KW in energy recovery with just the indoor fan operating. Efficiency has increased to 9,210 BTU per KWH-- an improvement of 30%.

Comparing a Call for Heating with and without Energy Recovery



^{4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50 52 54 56 58 60 62} TIME-MINUTES

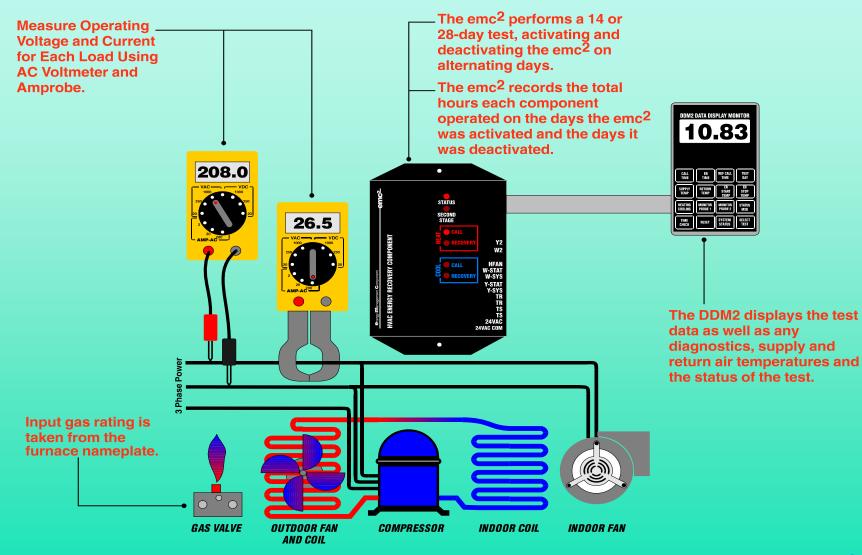
Example is based on a typical 150,000 BTU Gas Furnace.

- During the call for heating, the room temperature rises from 69 to 72°F.
- The return air entering the furnace may be higher or lower than the room temperature depending on the location of the return ducts. A warmer return air temperature (worst case) is assumed for the analysis.
- In normal operation without the ADRES, the supply air is warmer because the gas burner runs continuously and keeps the temperature drop across the furnace or heat exchanger at its maximum of 56°F and the maximum 150,000 BTU per hour is provided.
- With the ADRES operating, the supply air temperature is modulated as the gas valve is turned on and off by the ADRES.
- With the ADRES operating, the temperature drop across the furnace is decreased by about 5^oF with a corresponding decrease in BTU output to an average of 139,090 BTU per hour.
- With the system operating normally without the ADRES, the gas consumption is 150 CF per at an efficiency of 100,000 BTU per 100 CF of gas. The KW load is .9KW for the indoor fan operating at low

With the ADRES operating, the average gas
 consumption drops to 90 CF of gas per hour and the efficiency increases to 154,544 BTU per 100 CF of gas. The electrical load efficiency decreases slightly from 166,666 BTU/KW to 154,544 BTU/KW.

	Normal Operation	Operation with ADRES
Gas Consumption	\$.75	\$.45
KWH Consumption	\$.09	\$.09
BTU Output	150,000	139,090
Total Cost per 100,000 BTU	\$.56	\$.39
Based on \$.50 per therm of g	gas and \$.10 per	KWH.

Measuring and Verifying Energy Savings



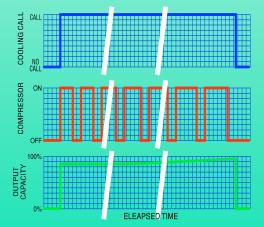
A/C Energy Recovery Savings

	Power Rating	Power Consumption without the EMS2000	Power Consumption with the EMS2000
Compressor	208 VAC	10.83 Hours Call Time	11.71 Hours Call Time
	3 Phase	9.53KW x 10.83Hr	4.55 Hours Recovery Time
	26.5 Amps		9.53KW x (11.71 - 4.55)Hr
	208 x 1.73 x 26.5	103.20 KWHrs	68.23 KWHrs
	9.53 KW		
Outdoor Fan	208 VAC	10.83 Hours Call Time	11.71 Hours Call Time
	1 Phase	.56KW x 10.83Hr	4.55 Hours Recovery Time
	2.7 Amps		.56KW x (11.71 - 4.55)Hr
	208 x 2.7	6.06 KWHrs	
			4.00 KWHrs
	.56 KW		
Indoor Fan	208 VAC	10.83 Hours Call Time	11.71 Hours Call Time
	1 Phase	1.35KW x 10.83Hr	1.35KW x 11.71Hr
	6.5 Amps		
	208 x 6.5	14.62 KWHrs	15.80 KWHrs
	1.35 KW		
Total Energy Con	sumption per day	123.88 KWHrs	88.03 KWHrs
			28.9% Savings
	ost @\$.10KWHrs	\$12.38 per day	\$8.80 per day
Saving/Day with t	he EMS2000		\$3.58 per day

Built-In Comfort Protection

DEMAND MONITOR

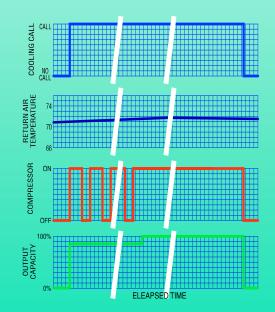
- During an extended call for cooling or heating as would occur during periods of high demand, the emc2 decreases its energy recovery.
- This is achieved by increasing the compressor ON cycle so that more BTUs are delivered to the indoor envelope.
- As the On cycle is lengthened, the output capacity approaches 100%.



RETURN AIR MONITOR

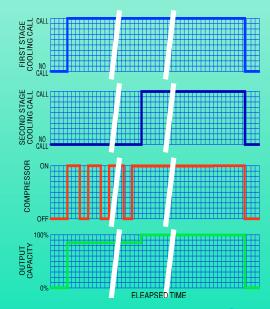
During a call for cooling or heating, the emc2 will terminate energy recovery if it detects a degradation of comfort level as indicated by the return air temperature.

If this condition occurs, cycling of the gas valve or compressor is terminated.



STAGE 2 MONITOR

- During a call for cooling or heating, energy recovery is terminated when a second stage call is detected.
- When second stage is
 activated, the compressor or gas valve is kept ON to provide maximum BTU output.





Lighting Control Board Features

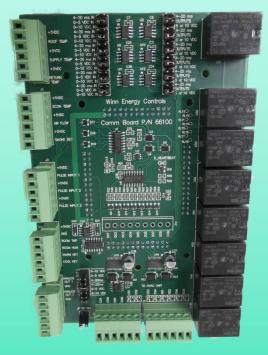
• Controls and monitors eight individual lighting circuits.

 Records operating times for each lighting circuit on a monthly and yearly basis.

 Program all lighting schedules and operating parameters such as on / off times for exterior signage and parking, override times for after hour work, and other parameters that optimize system performance and economy.

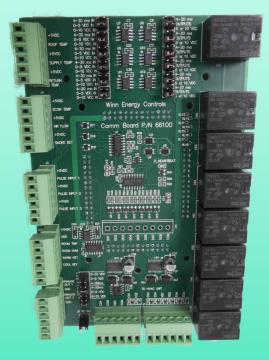
 Optional occupancy sensor and light sensors for added control and system integration.

• All energy data, programs and operating parameters are stored in non-volatile ram to prevent loss during power outages.



Analog / Digital Signal Monitoring Board Features

- Monitor eight analog and eight digital signals.
- Program both high and low limits for each signal. An alarm will be generated if these limits are exceeded.
- Select if alarm is to be on both high and low limits, low limit only, high limit only or monitor only.
- Program a time delay before control initiates an alarm.
- Alarm will be reset if out-of-limit conditions does not persist during the time delay.
- Automatically reports alarm conditions to the secure ADRESpro Server and receive via SMS or email.



Analog Channel Setup in ADRESpro

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- Typical 1-2 Year Return on Investment with implementation of the "Cyber Secure Wireless" ADRES automated demand response and energy savings solution.
- Remote access via secure web browser to buildings for real-time or historical electric, gas and water consumption.
- Integrated alarm reporting system for heating and air conditioning equipment, lighting, solar, solar thermal, wind and other renewable technologies as well as critical building and utility energy usage parameters.
- Modular and expandable system for future growth.
- Database and trend analysis of equipment and performance.
- Optimum scheduling of equipment service based on actual equipment run hours.



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